



The Product Realization Company

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Plexus Expands Capacity for Development of Test Strategies for Electronics Manufacturing

- Test development team established in Oradea, Romania expands commercialization services for Plexus customers
- Continued investment in EMEA enhances Product Realization solutions in region

Livingston, September 26, 2013 - Plexus Corp. (NASDAQ: PLXS), a global provider of optimized Product Realization solutions, today announced that it has expanded its test development capabilities in Oradea, Romania. The \$1M investment includes a test technology design and development laboratory located in the recently opened Oradea manufacturing site. The new laboratory will be closely linked with Plexus' German Design Center in Darmstadt and Plexus' UK Design Center in Livingston.

When fully staffed, this expansion will create up to 25 engineering jobs specializing in test development. The expanded services offered in Oradea include enhanced development of manufacturing test strategies, boundary scanning, environmental stress screening, and functional and in-circuit testers. Plexus will have greater capability through this development to provide customers with a high level of integration between the design, test and manufacturing teams in the EMEA region. The test development team will be led by a functional manager based in Oradea, and will be an integral part of Plexus' ISO 9001 certified global engineering team of more than 350 design engineers of which over 70 are test specialists.

Oliver Mihm, Senior Vice President of Global Engineering Solutions, commented, "Commercialization is a critical stage in converting designs into viable products quickly. Execution is critical for providing significant cost savings and smooth transitions into volume manufacturing. Introduction of a test development team in Oradea augments Plexus' industry leading commercialization capabilities for our customers within the EMEA region. It ensures our customers are provided with exceptional test strategies that optimize their go-to-market plans in the most efficient manner possible."

Ronnie Darroch, Regional President in EMEA added, "Following our recent investment in facilities in Scotland and Romania, the expansion of our engineering capabilities in Oradea demonstrates Plexus' continual commitment to the region. Our Product Realization solutions deliver competitive advantages for our EMEA customer base while providing customer service excellence. Our solutions produce time-to-market gains and lowest total landed cost strategies to increase our customer's market share."

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About Plexus Corp. – The Product Realization Company

Plexus (www.plexus.com) delivers optimized Product Realization solutions through a unique Product Realization Value Stream service model. This customer-focused services model seamlessly integrates innovative product conceptualization, design, commercialization, manufacturing, fulfillment and sustaining services to deliver comprehensive end-to-end solutions for customers in the America, European and Asia-Pacific regions.

Plexus is the industry leader in servicing mid-to-low volume, higher complexity customer programs characterized by unique flexibility, technology, quality and regulatory requirements. Award-winning customer service is provided to over 140 branded product companies in the Networking/Communications, Healthcare/Life Sciences, Industrial/Commercial and Defense/Security /Aerospace market sectors.

Safe Harbor and Fair Disclosure Statement

The statements contained in this release which are guidance or which are not historical facts (such as statements in the future tense and statements including “believe,” “expect,” “intend,” “plan,” “anticipate,” “goal,” “target” and similar terms and concepts), including all discussions of periods which are not yet completed, are forward-looking statements that involve risks and uncertainties. These risks and uncertainties include, but are not limited to: the risk of customer delays, changes, cancellations or forecast inaccuracies in both ongoing and new programs; the poor visibility of future orders, particularly in view of current economic conditions; the effects on Plexus of Juniper Network, Inc.’s disengagement; the adequacy of restructuring and similar charges as compared to actual expenses; the economic performance of the industries, sectors and customers we serve; the effects of the volume of revenue from certain sectors or programs on our margins in particular periods; our ability to secure new customers, maintain our current customer base and deliver product on a timely basis; the particular risks relative to new or recent customers or programs, which risks include customer and other delays, start-up costs, potential inability to execute, the establishment of appropriate terms of agreements, and the lack of a track record of order volume and timing; the risks of concentration of work for certain customers; our ability to manage successfully a complex business model characterized by high customer and product mix, low volumes and demanding quality, regulatory, and other requirements; the risk that new program wins and/or customer demand may not result in the expected revenue or profitability; the fact that customer orders may not lead to long-term relationships; the effects of shortages and delays in obtaining components as a result of economic cycles or natural disasters; the risks associated with excess and obsolete inventory, including the risk that inventory purchased on behalf of our customers may not be consumed or otherwise paid for by the customer, resulting in an inventory write-off; the weakness of areas of the global economy; the effect of changes in the pricing and margins of products; the effect of start-up costs of new programs and facilities, such as our new facility in Romania and our announced plans to replace facilities in the United States, and other recent, planned and potential future expansions or replacements; increasing regulatory and compliance requirements; possible unexpected costs and operating disruption in transitioning programs; raw materials and component cost fluctuations; the potential effect of fluctuations in the value of the currencies in which we transact business; the potential effects of regional results on our taxes and ability to use deferred tax assets; the potential effect of world or local events or other events outside our control (such as drug cartel-related violence in Mexico, instability in the Korean peninsula, changes in oil prices, terrorism and weather events); the impact of increased competition; and other risks detailed in the Company’s Securities and Exchange Commission filings (particularly in Part I, Item 1A of our annual report on Form 10-K for the fiscal year ended September 29, 2012).

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