



REVISION HISTORY

REV	DATE	ORIGIN	REASON FOR CHANGE(S)
A	3/24/2014	Eric Steif	New
B	29SEP16	Eric Steif	Added clarification language to COC requirements
C	09Dec16	Kelly Hanna	Updated to include NSF
D	5/04/18	Daniel Crouse	Added PCN language

**Q-CODE Q5F QUALITY REQUIREMENTS**

The following are the quality requirements for product purchased under Q-code Q5F. Please reference the [Plexus Supplier Quality Manual DCS # 10503](#) for additional details. Unless a written waiver is received from Plexus, the supplier agrees to abide by the quality requirements listed below.

**ALL Shipments** - Before a product can be released for production the supplier will be required to meet the documentation and quality requirements as follows:

- A. Certificate of Compliance. – Must include a statement of overall compliance to all the applicable specifications (statement is not required to list, but shall cover all the applicable specifications such as; drawing, PO, customer specifications, Plexus G9000-3, NSF, IPC specification, etc). It also must include the following information for traceability:
  - Name of Supplier (if different than the actual Manufacturer/OEM/OCM)
  - Name of Manufacturer/OEM/OCM
  - Manufacturer's/OEM's/OCM's Part Number
  - The Manufacturer/OEM/OCM **Lot #(s) or Date Code(s)**
  - If the product has a shelf life, the manufacturer or cure date, batch number, the shelf life and expiration date must be included (note: the remaining shelf life must be greater than 50% of the stated shelf life). Any special handling and/or storage requirements must also be included.
  - Plexus part number ordered on the PO
  - EC level or Revision level as specified on the PO for the Plexus part number ordered
  - PO number
  
- B. All cartons, required documentation, labels, packaging and packing slips must have the Plexus part number, EC level or revision (if applicable), date code(s), quantity, and P.O. number listed on them.

The above listed documentation must be submitted with each shipment. Any shipment received without this documentation will be considered defective.

**Product change notification**

Upon acceptance of conforming product, documentation, and the requirements of this Q-code, the supplier's manufacturing process shall be considered "qualified". All changes require written approval from Plexus prior to implementation. Product or Process change notification requests (PCNs) shall be submitted to [pcns@plexus.com](mailto:pcns@plexus.com).

\*Notice: This document is considered "UNCONTROLLED" when it exists in any printed form. See the Partner - Supplier section of the Plexus Web page for the current master of this Q-code. <http://www.plexus.com>