



REVISION HISTORY

<u>REV</u>	<u>DATE</u>	<u>ORIGIN</u>	<u>REASON FOR CHANGE(S)</u>
A	4/03/97	Rob Olson	New
B	7/22/02	Scott M. Ubl	Format Update
C	5/04/18	Daniel Crouse	Added PCN language

Q-CODE Q18 QUALITY REQUIREMENTS

The following are the quality requirements for product purchased under Q-code Q18. Unless a written waiver is received from Plexus, the supplier agrees to abide by the quality requirements listed below.

1st Shipment - The documentation and quality requirements for the 1st shipment are as follows:

- A. First Article Inspection Report - All dimensions must be within print tolerance. Any dimension which is not within print specification must be approved by Plexus in writing before product can be shipped.
- B. X-bar and R Charts - The supplier will monitor in-process control parameters via X-bar and R Charts. Out of control points should have process corrections indicated on the chart. Any chart that has had process corrections and does not show control regained, must be approved by Plexus in writing before product can be shipped.
- C. Material Certification.
- D. All cartons, packing slips and C.O.C.'s must have part number, EC level or revision, quantity and P.O. number listed on them.

Subsequent Shipments-The documentation and quality requirements for all subsequent shipments will be as follows:

- A. X-bar and R Charts - The supplier will monitor in-process control parameters via X-bar and R Charts. Out of control points should have process corrections indicated on the chart. Any chart that has had process corrections and does not show control regained, must be approved by Plexus in writing before product can be shipped.
- B. Material Certification.
- C. All cartons, packing slips and C.O.C.'s must have part number, EC level or revision, quantity and P.O. number listed on them.

The above listed documentation must be submitted with each shipment. Any shipment received without this documentation will be considered defective.



Product change notification

Upon acceptance of conforming product, documentation, and the requirements of this Q-code, the supplier's manufacturing process shall be considered "qualified". All changes require written approval from Plexus prior to implementation. Product or Process change notification requests (PCNs) shall be submitted to pcns@plexus.com.