

**REVISION HISTORY**

<u>REV</u>	<u>DATE</u>	<u>ORIGIN</u>	<u>REASON FOR CHANGE(S)</u>
A	2/08/94	Troy Thede	New
B	4/03/97	Rob Olson	New Word format
C	7/22/02	Scott M. Ubl	New format
D	29SEP16	Eric Steif	Added clarification language to COC requirements
E	05/18/201	Daniel Crouse	Added PCN language

**Q-CODE Q4 QUALITY REQUIREMENTS**

The following are the quality requirements for product purchased under Q-code Q4. Unless a written waiver is received from Plexus, the supplier agrees to abide by the quality requirements listed below.

**ALL Shipments**-The documentation and quality requirements for each shipment of parts are as follows:

- A. Material Certification.
- B. Certificate of Compliance. Must include a statement of overall compliance to all the applicable specifications (statement is not required to list, but shall cover all the applicable specifications such as; drawing, PO, customer specifications, Plexus G9000-3, IPC specification, etc).
- C. All cartons, packing slips and C.O.C.'s must have part number, EC level or revision, quantity and P.O. number listed on them.

The above listed documentation must be submitted with each shipment. Any shipment received without this documentation will be considered defective.

**Product change notification**

Upon acceptance of conforming product, documentation, and the requirements of this Q-code, the supplier's manufacturing process shall be considered "qualified". All changes require written approval from Plexus prior to implementation. Product or Process change notification requests (PCNs) shall be submitted to [pcns@plexus.com](mailto:pcns@plexus.com).