



REVISION HISTORY

<u>REV</u>	<u>DATE</u>	<u>ORIGIN</u>	<u>REASON FOR CHANGE(S)</u>
A	03/20/08	Scott M. Ubl	New
B	5/04/18	Daniel Crouse	Added PCN language

<u>Q-CODE Q3S QUALITY REQUIREMENTS FOR SAFETY CRITICAL COMPONENTS</u>
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The following are the quality requirements for product purchased under Q-code Q3S. Unless a written waiver is received from Plexus, the supplier agrees to abide by the quality requirements listed below.

1st Shipment - The documentation and quality requirements for the 1st shipment of parts are as follows:

- A. First Article Inspection Report - All dimensions must be within print tolerance. Any dimension which is not within print specification must be approved by Plexus in writing before product can be shipped.
- B. Material Certificate – must state/declare that the items are manufactured from the specified material. This may be included with the certificate of compliance
- C. Certificate of Compliance - must state/declare the items conform to the drawing.
- D. All cartons, packing slips, certificates and Certificate of Compliances must have part number, EC level or revision, quantity and P.O. number listed on them.

Subsequent Shipments - The documentation and quality requirements for all subsequent shipments will be as follows:

- A. Material Certification – same requirements as B above.
- B. Certificate of Compliance – same requirements as C above.
- C. All cartons, packing slips, certificates and Certificate of Compliances must have part number, EC level or revision, quantity and P.O. number listed on them.

The above listed documentation must be submitted with each shipment. Any shipment received without this documentation will be considered defective.



Product change notification

Upon acceptance of conforming product, documentation, and the requirements of this Q-code, the supplier's manufacturing process shall be considered "qualified". All changes require written approval from Plexus prior to implementation. Product or Process change notification requests (PCNs) shall be submitted to pcns@plexus.com.