



REVISION HISTORY

<u>REV</u>	<u>DATE</u>	<u>ORIGIN</u>	<u>REASON FOR CHANGE (S)</u>
A	09Dec16	Robert Lange	New
B	5/04/18	Daniel Crouse	Added PCN language

**Q-CODE Q4B QUALITY REQUIREMENTS**

The following are the quality requirements for product purchased under Q-code Q4B. Please reference the [Plexus Supplier Quality Manual DCS # 10503](#) for additional details. Unless, a written waiver is received from Plexus, the supplier agrees to abide by the quality requirements listed below..

**ALL Shipments**-The documentation and quality requirements for each shipment of parts are as follows:

- A. Certificate of Compliance – Must include a statement of overall compliance to all the applicable specifications (statement is not required to list, but shall cover all the applicable specifications such as; drawing, PO, customer specifications, Plexus G9000-3, NSF, IPC specification, etc). It also must include the following information for traceability:
- B.
  - Name of Supplier (if different than the Manufacturer)
  - Name of Manufacturer
  - Manufacturer's Part Number
  - The Lot # or Date Code (Each shipment, COC and packing slip must contain only one lot or date code)
  - Location or place of Manufacture
  - Plexus part number ordered on the PO
  - EC level or Revision level as specified on the PO for the Plexus part number ordered
  - Certifying Signature, title, and date
- C. Material Certification
- D. All cartons and packing slips must have part number, EC level or revision, quantity and P.O. number listed on them.

The above listed documentation must be submitted with each shipment. Any shipment received without this documentation will be considered defective.

**Product change notification**

Upon acceptance of conforming product, documentation, and the requirements of this Q-code, the supplier’s manufacturing process shall be considered “qualified”. All changes require written approval from Plexus prior to implementation. Product or Process change notification requests (PCNs) shall be submitted to [pcns@plexus.com](mailto:pcns@plexus.com).

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\*Notice: This document is considered “UNCONTROLLED” when it exists in any printed form.  
 See the Partner - Supplier section of the Plexus Web page for the current master of this Q-code.  
<http://www.plexus.com>