

REVISION HISTORY

<u>REV</u>	<u>DATE</u>	<u>ORIGIN</u>	<u>REASON FOR CHANGE(S)</u>
A	25OCT18	Joyce Conn	Initial Release

Q-CODE QV5 QUALITY REQUIREMENTS

**Supplier's Manufacturing Process Qualification
(SMPO)**

The following are the quality requirements for product purchased under the Q-Code QV5.

Pre-1st Shipment - Before a product will be released for production, the supplier will be required to complete part qualification per the approved Component Requirement Review (CRR) (Plexus DCS# 13233) for the applicable part number.

If the criteria listed in the CRR are met, the supplier will be granted an approval from Plexus and the product will be released for production builds from the defined process. If any of the criteria are not met during the qualification builds, the supplier must notify Plexus and use the data to make the appropriate tool, sampling, measurement system and/or process corrections in order to re-execute the qualification successfully.

All Shipments - Unless a written waiver is received from Plexus, the supplier agrees to abide by the ongoing quality requirements listed in the approved CRR (Plexus DCS# 13233) for the applicable part number.

Product Change Notification - Upon acceptance of conforming product, documentation, and the requirements of this Q-Code, the supplier's manufacturing process shall be considered "qualified". All changes require written approval from Plexus prior to implementation. Product or Process change notification requests (PCNs) shall be submitted to pcns@plexus.com.