



REVISION HISTORY

<u>REV</u>	<u>DATE</u>	<u>ORIGIN</u>	<u>REASON FOR CHANGE(S)</u>
A	3/16/94	Troy Thede	New
B	4/03/97	Rob Olson	New Word format & update IPC Spec.
C	7/22/02	Scott M. Ubl	Format Update
D	5/04/18	Daniel Crouse	Added PCN language
E	10/30/18	Joyce Conn	Added hyper corrosion requirement

**Q-CODE Q13 QUALITY REQUIREMENTS**

The following are the quality requirements for product purchased under Q-code Q13. Unless a written waiver is received from Plexus, the supplier agrees to abide by the quality requirements listed below.

**ALL Shipments-**The documentation and quality requirements for each shipment of parts are as follows:

- A. Cross-Section (with inspection data) per IPC-6012 section 3.6.2.
- B. Hyper-corrosion – For ENIG boards, process controls shall be implemented as per Plexus PCB specification G9000-3. Results and applicable cross-sections shall be retained by the supplier and provided to Plexus on request.
- C. 100% Electrical Testing Certificate or Stamp
- D. Certificate of Compliance.
- E. All cartons, packing slips and C.O.C.’s must have part number, EC level or revision, quantity and P.O. number listed on them.

The above listed documentation must be submitted with each shipment. Any shipment received without this documentation will be considered defective.

**Product change notification**

Upon acceptance of conforming product, documentation, and the requirements of this Q-code, the supplier’s manufacturing process shall be considered “qualified”. All changes require written approval from Plexus prior to implementation. Product or Process change notification requests (PCNs) shall be submitted to [pcns@plexus.com](mailto:pcns@plexus.com).