



REVISION HISTORY

<u>REV</u>	<u>DATE</u>	<u>ORIGIN</u>	<u>REASON FOR CHANGE(S)</u>
A	7/28/98	Rob Olson	New
B	7/22/02	Scott M. Ubl	Format Update
C	09/26/07	Joanne Slater	Added COC and approval
D	29SEP16	Eric Steif	Added clarification language to COC requirement
E	5/04/18	Daniel Crouse	Added PCN language

**Q-CODE Q20 QUALITY REQUIREMENTS**

The following are the quality requirements for product purchased under Q-code Q20. Unless a written waiver is received from Plexus, the supplier agrees to abide by the quality requirements listed below.

**Pre-1st Shipment** - Before a product will be released for production the supplier will be required to meet the documentation and quality requirements as follows and receive :

- A. 5 piece Pre-Production Sample Submittal - The supplier will manufacture and submit a minimum of 5 pieces off of production tooling.
- B. First Article Inspection Report - All dimensions must be within print tolerance. Plexus must approve any dimension which is not within print specification in writing before product can be shipped.
- C. Certificate of Compliance – Must include a statement of overall compliance to all the applicable specifications (statement is not required to list, but shall cover all the applicable specifications such as; drawing, PO, customer specifications, Plexus G9000-3, IPC specification, etc).
- D. All cartons, packing slips and C.O.C.’s must have part number, EC level or revision, quantity and P.O. number listed on them.

**ALL Shipments** - After written approval of Pre-1<sup>st</sup> Shipment above is received from Plexus, the documentation and quality requirements for all subsequent shipments will be as follows:

- A. Certificate of Compliance – Must include a statement of overall compliance to all the applicable specifications (statement is not required to list, but shall cover all the applicable specifications such as; drawing, PO, customer specifications, Plexus G9000-3, IPC specification, etc).
- B. All cartons, packing slips and C.O.C.’s must have part number, EC level or revision, quantity and P.O. number listed on them.

The above listed documentation must be submitted with each shipment. Any shipment received without this documentation will be considered defective.

\*Notice: This document is considered “UNCONTROLLED” when it exists in any printed form. See the Partner - Supplier section of the Plexus Web page for the current master of this Q-code.



**Product change notification**

Upon acceptance of conforming product, documentation, and the requirements of this Q-code, the supplier's manufacturing process shall be considered "qualified". All changes require written approval from Plexus prior to implementation. Product or Process change notification requests (PCNs) shall be submitted to [pcns@plexus.com](mailto:pcns@plexus.com).