



REVISION HISTORY

<u>REV</u>	<u>DATE</u>	<u>ORIGIN</u>	<u>REASON FOR CHANGE(S)</u>
A	03/19/08	Scott M. Ubl	New
B	5/04/18	Daniel Crouse	Added PCN language

<p><b><u>Q-CODE Q5S QUALITY REQUIREMENTS</u></b>  <b><u>FOR SAFETY CRITICAL COMPONENTS</u></b></p>
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The following are the quality requirements for product purchased under Q-code Q5S. Unless, a written waiver is received from Plexus, the supplier agrees to abide by the quality requirements listed below.

**ALL Shipments**-The documentation and quality requirements for each shipment of parts are as follows:

- A. Certificate of Compliance - must state/declare the items are as ordered and conform to their specification.
- B. All cartons, packing slips and Certificate of Compliances must have part number, EC level or revision, quantity and P.O. number listed on them.

The above listed documentation must be submitted with each shipment. Any shipment received without this documentation will be considered defective.

**Product change notification**

Upon acceptance of conforming product, documentation, and the requirements of this Q-code, the supplier’s manufacturing process shall be considered “qualified”. All changes require written approval from Plexus prior to implementation. Product or Process change notification requests (PCNs) shall be submitted to [pens@plexus.com](mailto:pens@plexus.com).