



Q-CODE QH8 QUALITY REQUIREMENTS

The following are the quality requirements for product purchased under Q-code QH8 which will be submitted for assembly material acceptance. Please reference the Plexus Supplier Quality Manual [DCS 10503](#) for additional details and purchasing requirements. Unless a written waiver is received from Plexus, the supplier agrees to abide by the quality requirements listed below.

ALL SHIPMENTS - THE DOCUMENTATION AND QUALITY REQUIREMENTS AS LISTED BELOW ARE REQUIRED WITH EACH SHIPMENT

Production Shipments - With a release for production, all subsequent lots of material shipped into Plexus shall provide the following:

- A. **Certificate of Compliance** - Must include a statement of overall compliance to all the applicable specifications (See Table 1). It also must include the following information for traceability:
- Name of Supplier (if different than the actual Manufacturer/OEM/OCM)
 - Name of Manufacturer/OEM/OCM
 - Manufacturer's/OEM's/OCM's Part Number
 - Manufactures' EC level or Revision level
 - Manufacturer/OEM/OCM Lot #(s) or Date Code(s)
 - Expiration Date, or Shelf life and Date of Manufacture
Note: the remaining shelf life must be greater than 50% of the stated shelf life.
 - Special handling and/or storage requirements.
 - Plexus part number ordered on the PO
 - PO number
- B. **Shipping / Packaging** - All cartons shall be labeled per Plexus Specification 11582. Each container shall be labeled with the manufacturer's part number and manufacturer's lot and/or date code. For materials with expiration, each container shall be labeled with the expiration date.

For materials provided in a kit, each container shall be labeled with:

1. The kit part number
2. Kit lot and/or date code
3. If applicable, shall be labeled with the earliest container expiration date.

This information shall be provided in a human readable format and in either 1D or 2D format. The above listed documentation must be submitted with each shipment. Any shipment received without this documentation will be considered defective.

If any of the above criteria are not met the supplier must make appropriate tool and process corrections.



PRODUCT CHANGE NOTIFICATION

Upon acceptance of conforming product, documentation, and the requirements of this Q-code, the supplier's manufacturing process shall be considered "qualified". All changes require written approval from Plexus prior to implementation. Product or Process change notification requests (PCNs) shall be submitted to pcns@plexus.com.

REVISION HISTORY

REV	RELEASE DATE	ORIGINATOR	DESCRIPTION OF CHANGE(S)	REASON FOR CHANGE(S)
B	11 Dec 2018	Kirk Van Dreel	na	Clarified the Shelf life, expiration requirements
C	27 Oct 2020	Scott Ubl	na	Changed "Plexus" to "Supplier" in Production Shipments
D	05 Aug 2022	Kirk Van Dreel	Updated format and added requirements for kit labeling	Add requirement for labeling kits