

REVISION HISTORY

<u>REV</u>	<u>DATE</u>	<u>ORIGIN</u>	<u>REASON FOR CHANGE (S)</u>
A	06Jun16	Robert Lange	New
B	29SEP16	Eric Steif	Added clarification language to COC requirements
C	5/04/18	Daniel Crouse	Added PCN language

Q-CODE Q3M QUALITY REQUIREMENTS

The following are the quality requirements for product purchased under Q-code Q3M. Please reference the [Plexus Supplier Quality Manual DCS # 10503](#) for additional details. Unless, a written waiver is received from Plexus, the supplier agrees to abide by the quality requirements listed below.

1st Shipment - The documentation and quality requirements for the 1st shipment of parts are as follows:

- A. First Article Inspection Report - All dimensions must be within print tolerance. Any dimension which is not within print specification must be approved by Plexus in writing before product can be
- B. Certificate of Compliance – Must include a statement of overall compliance to all the applicable specifications (statement is not required to list, but shall cover all the applicable specifications such as; drawing, PO, customer specifications, Plexus G9000-3, IPC specification, etc). It also must include the following:
 - Name of Supplier (if different than the Manufacturer)
 - Name of Manufacturer
 - Manufacturer's Part Number
 - The Lot # or Date Code (Each shipment, COC and packing slip must contain only one lot or date code)
 - Location or place of Manufacture
 - Plexus part number ordered on the PO
 - EC level or Revision level as specified on the PO for the Plexus part number ordered
 - Plexus PO number
 - Certifying Signature, title, and date
- C. Material Certification
- D. All cartons and packing slips must have Plexus part number, EC level or revision, quantity and P.O. number listed on the

ALL Shipments-The documentation and quality requirements for each shipment of parts are as follows:

- A. Certificate of Compliance – Must include a statement of overall compliance to all the applicable specifications (statement is not required to list, but shall cover all the applicable specifications such as; drawing, PO, customer specifications, Plexus G9000-3, IPC specification, etc). It also must include the following:
 - Name of Supplier (if different than the Manufacturer)
 - Name of Manufacturer
 - Manufacturer's Part Number
 - The Lot # or Date Code (Each shipment, COC and packing slip must contain only one lot or date code)
 - Location or place of Manufacture
 - Plexus part number ordered on the PO
 - EC level or Revision level as specified on the PO for the Plexus part number ordered
 - Plexus PO number
 - Certifying Signature, title, and date
- B. Material Certification
- C. All cartons and packing slips must have Plexus part number, EC level or revision, quantity and P.O. number listed on them.

The above listed documentation must be submitted with each shipment. Any shipment received without this *documentation will be considered defective*.



Product change notification

Upon acceptance of conforming product, documentation, and the requirements of this Q-code, the supplier's manufacturing process shall be considered "qualified". All changes require written approval from Plexus prior to implementation. Product or Process change notification requests (PCNs) shall be submitted to pcns@plexus.com.