



Q-CODE Q21 QUALITY REQUIREMENTS

The following are the quality requirements for product purchased under Q-code Q21. Please reference the Plexus Supplier Quality Manual [DCS 10503](#) for additional details and purchasing requirements. Unless a written waiver is received from Plexus, the supplier agrees to abide by the quality requirements listed below.

PRE 1ST SHIPMENT

- A. Before the product will be released for production, the supplier is required to coordinate and receive approval from Plexus of a supplier originated First Article Verification Form.

ALL SHIPMENTS - THE DOCUMENTATION AND QUALITY REQUIREMENTS AS LISTED BELOW ARE REQUIRED WITH EACH SHIPMENT

- A. Certificate of Compliance - Must be titled as such and include a statement of compliance to all applicable specifications (statement is not required to list, but shall cover all the applicable specifications such as drawing, PO, customer specifications, Plexus G9000-3, NFS, IPC specifications, UL, etc.). It also must include the following information for traceability:
- Name of Supplier (if different than the actual Manufacturer/OEM/OCM)
 - Plexus part number ordered on the Plexus PO
 - EC level or Revision level as specified on the Plexus PO for the Plexus part number ordered
 - Quantity Shipped
 - Plexus PO number
 - Name of Manufacturer/OEM/OCM
 - Manufacturer's/OEM's/OCM's Part Number
 - The Manufacturer/OEM/OCM Lot numbers or Date Codes (both are preferred) for each shipment
 - Location or place of service
 - Name and title of supplier representative certifying the product/service
 - The revision of the software and/or checksum that corresponds to the approved supplier originated First Article Verification Form
- B. Parts must be identified per ANSI J-STD-020 and packaged in accordance with ANSI J-STD 033.

All cartons, required documentation, labels, packaging and packing slips must have the Plexus part number, EC level or revision (if applicable), date code(s), quantity, and P.O. number listed on them.

The above listed required documentation must be submitted with each shipment. Shipments received without the completion and proper execution of these Quality Requirements is considered non-conforming and Plexus reserves the right to return to the supplier at the supplier's expense.

PRODUCT CHANGE NOTIFICATION

Product or Process change notification requests (PCNs) shall be submitted to pcns@plexus.com, please reference the details of our PCN policy and requirements in the Plexus Supplier Quality Manual [DCS 10503](#).



REVISION HISTORY

REV	RELEASE DATE	ORIGINATOR	DESCRIPTION OF CHANGE(S)	REASON FOR CHANGE(S)
<u>E</u>	<u>27 Mar</u> <u>2020</u>	<u>Scott Ubl</u>	<u>Updated format and COC details</u>	