



Q-CODE Q3N QUALITY REQUIREMENTS

The following are the quality requirements for product purchased under Q-code Q3N. Please reference the Plexus Supplier Quality Manual [DCS 10503](#) for additional details and purchasing requirements. Unless a written waiver is received from Plexus, the supplier agrees to abide by the quality requirements listed below.

1ST SHIPMENT - THE DOCUMENTATION AND QUALITY REQUIREMENTS FOR THE INITIAL SHIPMENT AND/OR THE FIRST SHIPMENT AFTER ANY CHANGES HAVE BEEN MADE, ARE AS FOLLOWS:

- A. First Article Inspection Report - All dimensions must be within print tolerance. Any dimension which is not within print specification must be approved by Plexus in writing before product can be shipped. The FAIR must be complete and include the requirements as listed in the Plexus Supplier Quality Manual [DCS 10503](#).
- B. Certified Report including measurement data of critical dimensions per AQL sample. - AQL sample and critical dimensions will be identified on the part drawing, in the specification (please request if not provided) and/or in the details of the Purchase Order
- C. Certificate of Compliance - Must be titled as such and include a statement of compliance to all applicable specifications (statement is not required to list, but shall cover all the applicable specifications such as drawing, PO, customer specifications, Plexus G9000-3, NFS, IPC specifications, UL, etc.). It also must include the following information for traceability:
 - Name of Supplier (if different than the actual Manufacturer/OEM/OCM)
 - Plexus part number ordered on the Plexus PO
 - EC level or Revision level as specified on the Plexus PO for the Plexus part number ordered
 - Quantity Shipped
 - Plexus PO number
 - Name of Manufacturer/OEM/OCM
 - Manufacturer's/OEM's/OCM's Part Number
 - The Manufacturer/OEM/OCM Lot numbers or Date Codes (both are preferred) for each shipment
 - Location or place of manufacture
 - If the product has a shelf life, the shelf life, manufactured/cure date, batch number, the shelf life and expiration date must be included (note: the remaining shelf life must be greater than 50% of the stated shelf life). Any special handling and/or storage requirements must also be included
 - Name and title of supplier representative certifying the product
- D. Material Certification

All cartons, required documentation, labels, packaging and packing slips must have the Plexus part number, EC level or revision (if applicable), date code(s), quantity, and P.O. number listed on them.

ALL SHIPMENTS - THE DOCUMENTATION AND QUALITY REQUIREMENTS AS LISTED BELOW ARE REQUIRED WITH EACH SHIPMENT

- A. Certificate of Compliance - Must be titled as such and include a statement of compliance to all applicable specifications (statement is not required to list, but shall cover all the applicable specifications such as drawing, PO, customer specifications, Plexus G9000-3, NFS, IPC specifications, UL, etc.). It also must include the following information for traceability:
 - Name of Supplier (if different than the actual Manufacturer/OEM/OCM)
 - Plexus part number ordered on the Plexus PO
 - EC level or Revision level as specified on the Plexus PO for the Plexus part number ordered
 - Quantity Shipped

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- Plexus PO number
 - Name of Manufacturer/OEM/OCM
 - Manufacturer's/OEM's/OCM's Part Number
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- C. Material Certification

All cartons, required documentation, labels, packaging and packing slips must have the Plexus part number, EC level or revision (if applicable), date code(s), quantity, and P.O. number listed on them.

The above listed required documentation must be submitted with each shipment. Shipments received without the completion and proper execution of these Quality Requirements is considered non-conforming and Plexus reserves the right to return to the supplier at the supplier's expense.

PRODUCT CHANGE NOTIFICATION

Product or Process change notification requests (PCNs) shall be submitted to pcns@plexus.com, please reference the details of our PCN policy and requirements in the Plexus Supplier Quality Manual [DCS 10503](#).

REVISION HISTORY

REV	RELEASE DATE	RIGINATOR	DESCRIPTION OF CHANGE(S)	REASON FOR CHANGE(S)
A	9 Dec 2016	James McMahan	New - Initial Release	New Q Code Definition
B	4 May 2018	Daniel Crouse	Added PCN language	PCN language missing
C	31 May 2021	Albert Guzman	Updated language in the First Article, added details in the Certificate of Compliance (CofC) and fixed item letters	Referenced Supplier Quality Manual to clarify FAIR requirements and clarified CofC detailed requirements