



### REVISION HISTORY

<u>REV</u>	<u>DATE</u>	<u>ORIGIN</u>	<u>REASON FOR CHANGE(S)</u>
A	07/03/2009	Bert Mathews	New
B	29SEP16	Eric Steif	Added clarification language to COC requirements
C	05/18/201	Daniel Crouse	Added PCN language

### Q-CODE Q4A QUALITY REQUIREMENTS

The following are the quality requirements for product purchased under Q-code Q4A. Unless a written waiver is received from Plexus, the supplier agrees to abide by the quality requirements listed below.

**ALL Shipments** – The documentation and quality requirements for each shipment of parts are as follows:

- A. Material Certification – the material certification must include a statement declaring that the items are manufactured from the material specified at a minimum. It is preferred that all the material used in the product is listed with the lot number, manufacturer and part number or the original individual manufacturer material certificates are included. This information may be included with the certificate of compliance.
- B. Certificate of Compliance - Must include a statement of overall compliance to all the applicable specifications (statement is not required to list, but shall cover all the applicable specifications such as; drawing, PO, customer specifications, Plexus G9000-3, IPC specification, etc).
- C. All cartons, packing slips, certificates and C.O.C.'s must have part number, EC level or revision, quantity, and P.O. number listed on them.

The above listed documentation must be submitted with each shipment. Any shipment received without this documentation will be considered defective.

### **Product change notification**

Upon acceptance of conforming product, documentation, and the requirements of this Q-code, the supplier's manufacturing process shall be considered "qualified". All changes require written approval from Plexus prior to implementation. Product or Process change notification requests (PCNs) shall be submitted to pcns@plexus.com.