



**REVISION HISTORY**

<u>REV</u>	<u>DATE</u>	<u>ORIGIN</u>	<u>REASON FOR CHANGE(S)</u>
A	11/23/09	Cheryl Ferguson	New
B	12/1/2011	Scott Brewton	Convert directly to AIAG manual for PPAP
C	5/04/18	Daniel Crouse	Added PCN language

**Q-CODE Q30 QUALITY REQUIREMENTS**

The following are the quality requirements for product purchased under Q-code Q30. Unless a written waiver is received from Plexus, the supplier agrees to abide by the quality requirements outlined in the Production Part Approval Process (PPAP), Fourth Edition manual – as defined by the Automotive Industry Action Group (AIAG).

- Initial submission shall be made based the established criteria in the AIAG manual.
- Supplier must comply with AIAG manual for customer notification and re-submission requirements.
- Contact the appropriate SQE for submission level requirement and Special Characteristics that are critical to quality.

Suppliers can purchase electronic / hard copies of the manual at: [www.aiag.org](http://www.aiag.org)

**Product change notification**

Upon acceptance of conforming product, documentation, and the requirements of this Q-code, the supplier’s manufacturing process shall be considered “qualified”. All changes require written approval from Plexus prior to implementation. Product or Process change notification requests (PCNs) shall be submitted to [pcns@plexus.com](mailto:pcns@plexus.com).