



REVISION HISTORY

| <u>REV</u> | <u>DATE</u> | <u>ORIGIN</u> | <u>REASON FOR CHANGE(S)</u> |
|------------|-------------|----------------------|--|
| A | 31JUL15 | Eric Steif/Scott Ubl | New |
| B | 29SEP16 | Eric Steif | Added clarification language to COC requirements |
| C | 5/04/18 | Daniel Crouse | Added PCN language |

Q-CODE Q5H QUALITY REQUIREMENTS

PRODUCT WHICH REQUIRES SPECIAL REQUIREMENTS FOR SHIPPING PACKAGES

The following are the quality requirements for product purchased under Q-code Q5H. Unless, a written waiver is received from Plexus, the supplier agrees to abide by the quality requirements listed below and well as the [Plexus Supplier Quality Manual, DCS #10503](#).

ALL Shipments - Before a product can be shipped the supplier will be required to meet the documentation and quality requirements as follows:

- A. Certificate of Compliance - Must be titled as such and include a statement of overall compliance to all the applicable specifications (statement is not required to list, but shall cover all the applicable specifications such as; drawing, PO, customer specifications, Plexus G9000-3, IPC specification, etc). It also must include the following information for traceability:
 - Name of Supplier (if different than the actual Manufacturer/OEM/OCM)
 - Name of Manufacturer/OEM/OCM
 - Manufacturer's/OEM's/OCM's Part Number
 - The Manufacturer/OEM/OCM **Lot #(s) or Date Code(s)**
 - If the product has a shelf life, the manufacturer or cure date, batch number, the shelf life and expiration date must be included (note: the remaining shelf life must be greater than 50% of the stated shelf life). Any special handling and/or storage requirements must also be included.
 - Plexus part number ordered on the PO
 - EC level or Revision level as specified on the PO for the Plexus part number ordered
 - PO number

- B. Labeling for Shipping Package - This material has special handling needs when it is received at Plexus. The shipping package will require identification labeling on five sides per the photograph below and the [Plexus supplemental package specification, DCS #11582](#).

- C. All cartons, required documentation, applicable labels, packaging and packing slips must have the Plexus part number, EC level or revision (if applicable), date code(s), quantity, and P.O. number listed on them.

The above listed documentation must be submitted with each shipment. Any shipment received without this documentation will be considered defective.



Product change notification

Upon acceptance of conforming product, documentation, and the requirements of this Q-code, the supplier's manufacturing process shall be considered "qualified". All changes require written approval from Plexus prior to implementation. Product or Process change notification requests (PCNs) shall be submitted to pcns@plexus.com.