



REVISION HISTORY

<u>REV</u>	<u>DATE</u>	<u>ORIGIN</u>	<u>REASON FOR CHANGE (S)</u>
A	09/25/06	Lauren Roberts/Scott Ubl	New
B	10/3/2013	Jason Johnson/Scott Ubl	Add requirements for elastomeric compounds
C	29SEP16	Eric Steif	Added clarification language to COC requirements
D	5/04/18	Daniel Crouse	Added PCN language

Q-CODE Q3C QUALITY REQUIREMENTS

For product with Shelf Life requirements

(Thermal tape, adhesives, special solderable finishes, elastomeric compounds and rubber products, etc.)

The following are the quality requirements for product purchased under Q-code Q3C. Unless, a written waiver is received from Plexus, the supplier agrees to abide by the quality requirements listed below.

ALL Shipments-The documentation and quality requirements for each shipment of parts are as follows:

- A. Certificate of Compliance – Must include a statement of overall compliance to all the applicable specifications (statement is not required to list, but shall cover all the applicable specifications such as; drawing, PO, customer specifications, Plexus G9000-3, IPC specification, etc). It also must include the following:
 - Name of Supplier (if different than the Manufacturer)
 - Name of Manufacturer
 - Manufacturer's Part Number
 - The Lot # or Date Code (Each shipment, COC and packing slip must contain only one lot or date code)
 - Durometer reading, Compound number and Cure date (only applicable to elastomeric compounds and rubber products)
 - Location or place of Manufacture
 - Plexus part number ordered on the PO
 - EC level or Revision level as specified on the PO for the Plexus part number ordered
 - PO number
 - Part Number of the material with a shelf life
 - The Lot # or Date Code of the material with a shelf life
 - The expiration date of the material with a shelf life
 - The remaining shelf life of the material must be greater than 50% of the stated shelf life
 - Certifying Signature, title, and date
- B. Quality Code 3 Requirements – For all shipments of Custom Engineered Components the requirements of Q3 must also be fulfilled.
- C. Packaging and storage of the material and end product must meet the requirements specified by the manufacturer of shelf life sensitive material.
- D. All cartons and packing slips must have part number, EC level or revision, quantity and P.O. number listed on them.

The above listed documentation must be submitted with each shipment. Any shipment received without this documentation will be considered defective.

*Notice: This document is considered "UNCONTROLLED" when it exists in any printed form. See the Partner - Supplier section of the Plexus Web page for the current master of this Q-code.



Product change notification

Upon acceptance of conforming product, documentation, and the requirements of this Q-code, the supplier's manufacturing process shall be considered "qualified". All changes require written approval from Plexus prior to implementation. Product or Process change notification requests (PCNs) shall be submitted to pcns@plexus.com.