
REVISION HISTORY

<u>REV</u>	<u>DATE</u>	<u>ORIGIN</u>	<u>REASON FOR CHANGE(S)</u>
A	2/08/94	Troy Thede	New
B	4/03/97	Rob Olson	New Word format
C	7/22/02	Scott M. Ubl	New format
E	5/04/18	Daniel Crouse	Added PCN language

<u>Q-CODE Q2 QUALITY REQUIREMENTS</u>
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The following are the quality requirements for product purchased under Q-code Q2. Unless a written waiver is received from Plexus, the supplier agrees to abide by the quality requirements listed below.

1st Shipment-The documentation and quality requirements for the 1st shipment are as follows:

- A. Pre-ship Audit - The supplier will sample 30 pieces prior to shipment from which the supplier will measure all customer designated CTF dimensions and will submit all associated data to customer. All dimensions must be within print tolerance. Any dimension which is not within print specification must be approved by Plexus in writing before product can be shipped.
- B. Material Certification.
- C. Certificate of Compliance.
- D. First Article Inspection Report - All dimensions must be within print tolerance. Any dimension which is not within print specification must be approved by Plexus in writing before product can be shipped.
- E. All cartons, packing slips and C.O.C.'s must have part number, EC level or revision, quantity and P.O. number listed on them.

Subsequent Shipments - The documentation and quality requirements for all subsequent shipments will be as follows:

- A. Pre-ship Audit - The supplier will sample 30 pieces prior to shipment from which the supplier will measure all customer designated CTF dimensions and will submit all associated data to customer. All dimensions must be within print tolerance. Any dimension which is not within print specification must be approved by Plexus in writing before product can be shipped.
- B. Material Certification.
- C. Certificate of Compliance.
- D. All cartons, packing slips and C.O.C.'s must have part number , EC level or revision, quantity and P.O. number listed on them.

The above listed documentation must be submitted with each shipment. Any shipment received without this documentation will be considered defective.



Product change notification

Upon acceptance of conforming product, documentation, and the requirements of this Q-code, the supplier's manufacturing process shall be considered "qualified". All changes require written approval from Plexus prior to implementation. Product or Process change notification requests (PCNs) shall be submitted to pcns@plexus.com.