

Plexus Announces Fiscal Fourth Quarter and Fiscal Year 2019 Financial Results

- Record fiscal fourth quarter revenue of \$810 million and record fiscal 2019 revenue of \$3.2 billion
- Fiscal fourth quarter GAAP diluted EPS of \$1.23, including \$0.19 of stock-based compensation expense
- Non-GAAP adjusted diluted EPS of \$0.93, excluding a non-cash benefit of \$0.35 per share related to special tax items and a charge of \$0.05 per share related to restructuring activities
- Initiates fiscal first quarter 2020 revenue guidance of \$780 to \$820 million with GAAP diluted EPS of \$0.87 to \$0.97

NEENAH, WI – October 23, 2019 - Plexus (NASDAQ: PLXS) today announced financial results for its fiscal fourth quarter ended September 28, 2019, and guidance for its fiscal first quarter ending January 4, 2020.

		Three Months Ended							
	Sept 28, 2019	Sept 28, 2019 Sept 28, 2019							
	Q4F19 Results	Q4F19 Guidance (3)	Q1F20 Guidance						
Summary GAAP Items									
Revenue (in millions)	\$810	\$760 to \$800	\$780 to \$820						
Operating margin	4.6%	See note (3)	4.5% to 4.9%						
Diluted EPS (1)	\$1.23	See note (3)	\$0.87 to \$0.97						
Summary Non-GAAP Items (2)									
Adjusted operating margin	4.8%	See note (3)							
Adjusted diluted EPS (1)	\$0.93	See note (3)							
Return on invested capital (ROIC)	13.1%								
Economic Return	4.1%								

⁽¹⁾ Includes stock-based compensation expense of \$0.19 for Q4F19 results and \$0.18 for Q4F19 and Q1F20 guidance.

Fiscal Fourth Quarter 2019 Information

- Won 35 manufacturing programs during the quarter representing \$202 million in annualized revenue when fully ramped into production
- Trailing four quarter wins total \$907 million in annualized revenue when fully ramped into production
- Purchased \$31.4 million of our shares at an average price of \$58.38 per share under our existing share repurchase programs

Fiscal Year 2019 Information

- Revenue of \$3.2 billion, up 10% from fiscal 2018
- GAAP diluted EPS of \$3.50
- Non-GAAP adjusted diluted EPS of \$3.43, excluding a net benefit of \$0.12 per share related to special tax items and a charge of \$0.05 per share related to restructuring activities

⁽²⁾ Refer to Non-GAAP Supplemental Information in Tables 1 and 2 for non-GAAP financial measures and a reconciliation to GAAP.

⁽³⁾ Q4F19 guidance, issued on July 17, 2019, for operating margin of 4.5% to 4.9% and diluted EPS of \$0.81 to \$0.91 did not include the impact of \$10.5 million in special tax benefits, or \$0.35 per share, and \$1.7 million (\$1.5 million after tax), or \$0.05 per share, of restructuring charges.

- ROIC of 13.1%, delivering an economic return of 410 basis points above our weighted average cost of capital
- Purchased \$182 million of our shares at an average price of \$57.19 per share under our existing share repurchase programs

Todd Kelsey, President and CEO, commented, "I am pleased with our strong performance in the fiscal fourth quarter. We delivered record revenue of \$810 million, which exceeded the top end of our guidance range. Our Aerospace/Defense and Industrial/Commercial sectors were exceptionally strong in the quarter, delivering 15% and 6% quarter-over-quarter revenue growth, respectively. In addition, we achieved fiscal 2019 revenue of \$3.2 billion, representing a 10% increase over fiscal 2018 and marking the second consecutive year of double-digit growth. This growth was led by our Aerospace/Defense and Healthcare/Life Sciences sectors, whose revenue increased 32% and 17%, respectively, from the previous fiscal year. The combination of these two sectors now represents approximately 60% of our overall revenue."

Patrick Jermain, Executive Vice President and CFO, commented, "Fiscal fourth quarter GAAP diluted EPS of \$1.23 included \$0.35 per share related to special tax benefits. Our fiscal fourth quarter GAAP results also included after-tax restructuring charges of \$1.5 million, or \$0.05 per share, primarily related to actions taken to address revenue declines within our Communications sector. These actions were completed in the fiscal fourth quarter."

Mr. Kelsey continued, "Through our continued focus on productivity and exceptional execution, our teams achieved fiscal fourth quarter adjusted operating margin of 4.8%, comfortably within our target range of 4.7% to 5.0% and at the higher end of our guidance range. Our robust growth and operating performance led to non-GAAP diluted EPS of \$0.93, a result that was above our guidance range."

Mr. Jermain continued, "During the fiscal fourth quarter, we generated \$92 million in free cash flow, a result above our projections. Fiscal fourth quarter cash cycle of 80 days was favorable to our expectations and sequentially lower by 9 days, as we benefited from continued progress on our working capital initiatives. Over the past two quarters, we have reduced our inventory balance by over \$100 million, largely due to our success with these initiatives."

Mr. Kelsey concluded, "As we look to the fiscal first quarter of 2020, we expect continued sound operating performance and are guiding revenue of \$780 to \$820 million with operating margin in the range of 4.5% to 4.9%. At this revenue level, we anticipate GAAP diluted EPS in the range of \$0.87 to \$0.97, including \$0.18 of stock-based compensation expense. Further, we are focused on delivering fiscal 2020 operating margin performance within our target range of 4.7% to 5.0%, which would enable solid EPS growth in the fiscal year."

Quarterly & Annual Comparison	Three Months Ended						Twelve Months Ended				
(in thousands, except EPS)		Sept 28, 2019 Q4F19		Jun 29, 2019 Q3F19		ept 29, 2018 Q4F18	S	ept 28, 2019 F19	Sept 29, 2018 F18		
Revenue	\$	810,195	\$	799,644	\$	771,178	\$	3,164,434	\$	2,873,508	
Gross profit		77,789		71,030		73,304		291,838		257,600	
Operating income		37,527		34,403		36,965		142,055		118,283	
Net income		36,831	24,801			72,742		108,616		13,040	
Diluted EPS	\$	1.23	\$	0.81	\$	2.20	\$	3.50	\$	0.38	
Adjusted net income (1)		27,788		24,801		31,615		106,608		109,600	
Adjusted diluted EPS (1)	\$	0.93	\$	0.81	\$	0.96	\$	3.43	\$	3.23	
Gross margin		9.6%		8.9%		9.5%		9.2%		9.0%	
Operating margin		4.6%		4.3%		4.8%		4.5%		4.1%	
Adjusted operating margin (1)		4.8%		4.3%		4.8%		4.5%		4.6%	
ROIC (1)		13.1%		12.9%		16.1%		13.1%		16.1%	
Economic Return (1)		4.1%		3.9%		6.6%		4.1%		6.6%	

⁽¹⁾ Refer to Non-GAAP Supplemental Information in Tables 1 and 2 for non-GAAP financial measures discussed and/or disclosed in this release, such as adjusted operating margin, adjusted net income, adjusted diluted EPS, ROIC and Economic Return, and a reconciliation of these measures to GAAP.

Business Segment and Market Sector Revenue

The Company measures operational performance and allocates resources on a geographic segment basis. Plexus also reports revenue based on the market sector breakout set forth in the table below, which reflects the Company's market sector focused strategy. Top 10 customers comprised 51% of revenue during the fiscal fourth quarter, down three percentage points from the fiscal third quarter of 2019, and 55% of revenue during fiscal year 2019, down two percentage points from the prior fiscal year.

Business Segments (\$ in millions)	 Three Mor	nths En	ded	 Twelve Mo	' '					
	ept 28, 2019		ept 29, 2018	Sept 28, 2019		ept 29, 2018				
Americas	\$ \$ 344		320	\$ 1,429	\$	1,219				
Asia-Pacific	416		418	1,557		1,498				
Europe, Middle East, and Africa	81		69	310		281				
Elimination of inter-segment sales	 (31)		(36)	 (132)		(124)				
Total Revenue	\$ 810	\$	771	\$ 3,164	\$	2,874				

Market Sectors (\$ in millions)	Three Months Ended									Twelve Months Ended				
	S	ept 28, Q4F		·	,			Sept 29, Q4F		Sept 28, F19		Sept 29, 2018 F18		
Healthcare/Life Sciences	\$	311	38%	\$	309	39%	\$	289	37%	\$ 1,220	38%	\$ 1,040	36%	
Industrial/Commercial		264	33%		248	31%		244	32%	981	31%	918	32%	
Aerospace/Defense		174	21%		151	19%		120	16%	588	19%	445	16%	
Communications		61	8%		92	11%		118	15%	375	12%	471	16%	
Total Revenue	\$	810		\$	800		\$	771		\$ 3,164		\$ 2,874		

Non-GAAP Supplemental Information

Plexus provides non-GAAP supplemental information, such as ROIC, Economic Return, and free cash flow, because such measures are used for internal management goals and decision making, and because they provide management and investors additional insight into financial performance. In addition, management uses these and other non-GAAP measures, such as adjusted operating income, adjusted operating margin, adjusted net income and adjusted diluted EPS, to provide a better understanding of core performance for purposes of period-to-period comparisons. Plexus believes that these measures are also useful to investors because they provide further insight by eliminating the effect of items such as restructuring costs, the one-time non-executive employee bonus paid in the second quarter of fiscal 2018, special tax items and the transitional effects of the U.S. Tax Cuts & Jobs Act ("U.S. Tax Reform") that are not reflective of continuing operations. For a full reconciliation of non-GAAP measures to comparable GAAP measures, please refer to the attached Non-GAAP Supplemental Information Tables.

ROIC and Economic Return

ROIC for both fiscal 2019 and the fiscal fourth quarter was 13.1%. The Company defines ROIC as taxeffected annualized adjusted operating income divided by average invested capital over a five-quarter period for the fiscal year and fiscal fourth quarter. Invested capital is defined as equity plus debt, less cash and cash equivalents. The Company's weighted average cost of capital for fiscal 2019 was 9%. ROIC for both fiscal 2019 and the fiscal fourth quarter less the Company's weighted average cost of capital resulted in an economic return of 4.1%.

Free Cash Flow

The Company defines free cash flow as cash flows provided by operations less capital expenditures. For the three months ended September 28, 2019, cash flows provided by operations was \$108.3 million, less capital expenditures of \$16.0 million, resulting in free cash flow of \$92.3 million. For the fiscal year ended September 28, 2019, cash flows provided by operations was \$115.3 million, less capital expenditures of \$90.6 million, resulting in free cash flow of \$24.7 million.

Cash Cycle Days		Three Months Ended	
	Sept 28, 2019 Q4F19	Jun 29, 2019 Q3F19	Sept 29, 2018 Q4F18
Days in Accounts Receivable	55	52	47
Days in Contract Assets (1)	10	12	-
Days in Inventory (1)	87	95	104
Days in Accounts Payable	(55)	(54)	(66)
Days in Cash Deposits	(17)	(16)	(12)
Annualized Cash Cycle (1)	80	89	73

⁽¹⁾ The Company calculates cash cycle as the sum of days in accounts receivable, contract assets and days in inventory, less days in accounts payable and days in cash deposits. On September 30, 2018, the Company adopted Accounting Standards Update No. 2014-09 ("ASU 2014-09"), Revenue Recognition (Topic 606). For the three months ended September 28, 2019 and June 29, 2019, cash cycle days include contract assets and associated reduction in inventory. As the guidance was adopted using a modified retrospective approach, no impact to prior periods was required to be recognized.

Conference Call and Webcast Information

What: Plexus Fiscal 2019 Q4 Earnings Conference Call and Webcast

When: Thursday, October 24, 2019 at 8:30 a.m. Eastern Time

Where: Participants are encouraged to join the live webcast at the investor relations section of the Plexus

website, https://plexus.gcs-web.com/events-and-presentations/upcoming-events, where a slide presentation reviewing fiscal fourth quarter 2019 results will also be made available ahead of the

conference call.

Conference call at +1.800.708.4540 with passcode: 49048870

Replay: The webcast will be archived on the Plexus website and available via telephone replay at

+1.888.843.7419 or +1.630.652.3042 with passcode: 49048870

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About Plexus

Since 1979, Plexus has been partnering with companies to create the products that build a better world. We are a team of over 19,000 individuals who are dedicated to providing global Design and Development, Supply Chain Solutions, New Product Introduction, Manufacturing, and Aftermarket Services. Plexus is a global leader that specializes in serving customers in industries with highly complex products and demanding regulatory environments. Plexus delivers customer service excellence to leading global companies by providing innovative, comprehensive solutions throughout the product's lifecycle. For more information about Plexus, visit our website at www.plexus.com.

Safe Harbor and Fair Disclosure Statement

The statements contained in this press release that are guidance or which are not historical facts (such as statements in the future tense and statements including believe, expect, intend, plan, anticipate, goal, target and similar terms and concepts), including all discussions of periods which are not yet completed, are forward-looking statements that involve risks and uncertainties. These risks and uncertainties include, but are not limited to: the risk of customer delays, changes, cancellations or forecast inaccuracies in both ongoing and new programs; the lack of visibility of future orders, particularly in view of changing economic conditions; the economic performance of the industries, sectors and customers we serve; the effects of shortages and delays in obtaining components as a result of economic cycles, natural disasters or otherwise; the effects of tariffs, trade disputes, trade agreements and other trade protection measures; the effects of the volume of revenue from certain sectors or programs on our margins in particular periods; our ability to secure new customers, maintain our current customer base and deliver product on a timely basis; the risks of concentration of work for certain customers; the particular risks relative to new or recent customers, programs or services, which risks include customer and other delays, start-up costs, potential inability to execute, the establishment of appropriate terms of agreements, and the lack of a track record of order volume and timing; the effects of start-up costs of new programs and facilities; possible unexpected costs and operating disruption in transitioning programs, including transitions between Company facilities; the risk that new program wins and/or customer demand may not result in the expected revenue or profitability; the fact that customer orders may not lead to long-term relationships; our ability to manage successfully and execute a complex business model characterized by high product mix and demanding quality, regulatory, and other requirements; the risks associated with excess and obsolete inventory, including the risk that inventory purchased on behalf of our customers may not be consumed or otherwise paid for by the customer, resulting in an inventory write-off; risks related to information technology systems and data security; the ability to realize anticipated savings from restructuring or similar actions, as well as the adequacy of related charges as compared to actual expenses; increasing regulatory and compliance requirements; the effects of U.S. Tax Reform and of related foreign jurisdiction tax developments; current or potential future barriers to the repatriation of funds that are currently held outside of the United States as a result of actions taken by other countries or otherwise; the potential effects of jurisdictional results on our taxes, tax rates, and our ability to use deferred tax assets and net operating losses; the weakness of areas of the

global economy; the effect of changes in the pricing and margins of products; raw materials and component cost fluctuations; the potential effect of fluctuations in the value of the currencies in which we transact business; the effects of changes in economic conditions, political conditions and tax matters in the United States and in the other countries in which we do business (including as a result of the United Kingdom's pending exit from the European Union); the potential effect of other world or local events or other events outside our control (such as changes in energy prices, terrorism and weather events); the impact of increased competition; an inability to successfully manage human capital; changes in financial accounting standards; and other risks detailed herein and in our other Securities and Exchange Commission filings, particularly in "Risk Factors" in our fiscal 2018 Form 10-K.

PLEXUS CORP. AND SUBSIDIARIES CONDENSED CONSOLIDATED STATEMENTS OF OPERATIONS

(in thousands, except per share data) (unaudited)

		Three Mor	Ended		Twelve Mo	ve Months Ended				
		Sept 28, Sept 29,				Sept 28, Sept 2				
		2019	2018			2019		2018		
Net sales	\$	810,195	\$	771,178	\$	3,164,434	\$ 2	2,873,508		
Cost of sales		732,406		697,874		2,872,596	2	2,615,908		
Gross profit		77,789		73,304		291,838		257,600		
Operating expenses:										
Selling and administrative expenses		38,584		36,339		148,105		139,317		
Restructuring and impairment charges		1,678				1,678	_			
Operating income		37,527		36,965	142,055		118,283			
Other income (expense):										
Interest expense		(3,748)		(2,044)		(12,853)		(12,226)		
Interest income		539	647		1,949		4,696			
Miscellaneous		(892)	(1,268)		(5,196)			(3,143)		
Income before income taxes		33,426		34,300		125,955	107,610			
Income tax (benefit) expense		(3,405)		(38,442)		17,339		94,570		
Net income	\$	36,831	\$	72,742	\$	108,616	\$	13,040		
Earnings per share:										
Basic	\$	1.26	\$	2.27	\$	3.59	\$	0.40		
Diluted	\$	1.23	\$	2.20	\$	\$ 3.50		0.38		
Weighted average shares outstanding:										
Basic	_	29,181		32,113	30,271		33,003			
Diluted		30,001		33,020	31,074		33,919			

PLEXUS CORP. AND SUBSIDIARIES CONDENSED CONSOLIDATED BALANCE SHEETS

(in thousands, except per share data) (unaudited)

	Sept 28, 2019		Sept 29, 2018
ASSETS	 		
Current assets:			
Cash and cash equivalents	\$ 223,761	\$	297,269
Restricted cash	2,493		417
Accounts receivable	488,284		394,827
Contract assets	90,841		_
Inventories	700,938		794,346
Prepaid expenses and other	31,974		30,302
Total current assets	1,538,291		1,517,161
Property, plant and equipment, net	384,224		341,306
Deferred income taxes	13,654		10,825
Other	64,714		63,350
Total non-current assets	 462,592	' <u>-</u>	415,481
Total assets	\$ 2,000,883	\$	1,932,642
LIABILITIES AND SHAREHOLDERS' EQUITY			
Current liabilities:			
Current portion of long-term debt and capital lease obligations	\$ 100,702	\$	5,532
Accounts payable	444,944		506,322
Customer deposits	139,841		90,782
Accrued salaries and wages	73,555		66,874
Other accrued liabilities	106,461		68,163
Total current liabilities	 865,503		737,673
Long-term debt and capital lease obligations, net of current portion	187,278		183,085
Accrued income taxes payable	59,572		56,130
Deferred income taxes	5,305		14,376
Other liabilities	17,649		20,235
Total non-current liabilities	269,804	1	273,826
Total liabilities	1,135,307		1,011,499
Shareholders' equity:	 _		_
Common stock, \$.01 par value, 200,000 shares authorized,			
52,917 and 52,567 shares issued, respectively,			
and 29,004 and 31,838 shares outstanding, respectively	529		526
Additional paid-in-capital	597,401		581,488
Common stock held in treasury, at cost, 23,913 and 20,729, respectively	(893,247)		(711,138)
Retained earnings	1,178,677		1,062,246
Accumulated other comprehensive loss	 (17,784)		(11,979)
Total shareholders' equity	 865,576		921,143
Total liabilities and shareholders' equity	\$ 2,000,883	\$	1,932,642

PLEXUS CORP. AND SUBSIDIARIES NON-GAAP SUPPLEMENTAL INFORMATION Table 1

(in thousands, except per share data) (unaudited)

	Three Months Ended						Twelve Months Ended			
		Sept 28, 2019	Jun 29, 2019		Sept 29 2018		9 Sept 28, 2019			Sept 29 2018
Operating income, as reported	\$	37,527	\$	34,403	\$	36,965	\$	142,055	\$ ^	118,283
Operating margin, as reported		4.6%		4.3%		4.8%		4.5%		4.1%
Non-GAAP adjustments:										
Restructuring costs (1)		1,678		_		_		1,678		_
One-time employee bonus (2)			_	_		_				13,512
Adjusted operating income	\$	39,205	\$	34,403	\$	36,965	\$	143,733	\$ 1	131,795
Adjusted operating margin		4.8%		4.3%	· ' <u></u>	4.8%		4.5%		4.6%
Net income, as reported	\$	36,831	\$	24,801	\$	72,742	\$	108,616	\$	13,040
Non-GAAP adjustments:										
Restructuring costs, net of tax (1)		1,502		_		_		1,502		_
One-time employee bonus, net of tax (2)		_		_		_		_		13,176
U.S. Tax Reform (3)		_		_		(41,127)		7,035		83,384
Accumulated foreign earnings assertion (4)		(10,545)		_		_		(10,545)		
Adjusted net income	\$	27,788	\$	24,801	\$	31,615	\$	106,608	\$ 1	109,600
Diluted earnings per share, as reported	\$	1.23	\$	0.81	\$	2.20	\$	3.50	\$	0.38
Non-GAAP per share adjustments:										
Restructuring costs, net of tax (1)		0.05		_		_		0.05		_
One-time employee bonus, net of tax (2)		_				_		_		0.39
U.S. Tax Reform (3)		_				(1.24)		0.23		2.46
Accumulated foreign earnings assertion (4)		(0.35)	_					(0.35)		
Adjusted diluted earnings per share	\$	0.93	\$	0.81	\$	0.96	\$	3.43	\$	3.23

- (1) During the three months ended September 28, 2019, restructuring costs of \$1.7 million, \$1.5 million net of taxes, were incurred.
- (2) During the twelve months ended September 29, 2018, a \$13.5 million one-time employee bonus was paid; of this amount, \$12.6 million was recorded in cost of sales and \$0.9 million was recorded in selling and administrative expenses in the accompanying Condensed Consolidated Statements of Operations.
- (3) During the twelve months ended September 28, 2019, special tax expense of \$7.0 million was recorded in accordance with new regulations issued in November 2018 under U.S. Tax Reform. These regulations impacted the treatment of foreign taxes paid.

During the three months ended September 29, 2018, special tax benefits of \$38.6 million resulted primarily from the use of then-current year tax losses and net operating loss carryforwards against the deemed repatriation tax as well as a \$3.6 million benefit due to the reversal of a valuation allowance on U.S. deferred tax assets. These benefits were partially offset by a \$1.1 million tax expense for other special tax items.

During the twelve months ended September 29, 2018, special tax expenses of \$85.9 million and \$1.1 million were recorded as a result of U.S. Tax Reform and other special tax items, respectively, which were partially offset by a \$3.6 million tax benefit from the reversal of a valuation allowance on U.S. deferred tax assets.

(4) During the three and twelve months ended September 28, 2019, the Company reasserted that certain historical undistributed earnings of two foreign subsidiaries will be permanently reinvested, which resulted in a \$10.5 million benefit.

PLEXUS CORP. AND SUBSIDIARIES NON-GAAP SUPPLEMENTAL INFORMATION Table 2

(in thousands) (unaudited)

Operating income, as reported Sept 28, 2019** Jun 29, 2018** Sept 29, 2018** 18,283 Restructuring costs + 1,678** + 10,458** + 10,458** + 10,458** + 13,512** + 13,512** + 13,512** + 13,512** + 13,512** + 13,512** + 13,512** + 13,512** + 13,512** + 13,512** + 13,512** + 13,512** + 13,512** + 13,512** + 13,512** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,179** + 13,1	ROIC and Economic Return Calculations	Twelve M	lonths Er	nded	Nine Months Ended				Twelve Months Ended			
Operating income, as reported Restructuring costs		Se	pt 28,			Jι	ın 29,		ept 29,			
Restricturing costs		2	2019			2	2019			2018		
One-time employee bonus + − + − + − + 13,512 Adjusted and parating income \$ 143,733 \$ 104,528 \$ 131,795 \$ 131,795 \$ 34,843 \$ 131,795 \$ 34,843 \$ 137,795 \$ 34,843 \$ 139,372 \$ 131,795 \$ 131,795 \$ 131,795 \$ 131,795 \$ 131,795 \$ 131,795 \$ 10% \$ 139,372 \$ 131,795 \$ 10% \$ 10% \$ 13,795 \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10% \$ 10	Operating income, as reported	\$	142,0)55	\$		104,52	8	\$	118,283		
Adjusted operating income \$ 143,733 2	Restructuring costs	+	1,6	678	+		_	_	+			
Adjusted annualized operating income	One-time employee bonus	+			+				+	13,512		
Adjusted annualized operating income 14373 x 139.73 x 139.77 x 139.77 x 109.00 x 131.795 X 131.795 x 131.795 x 131.795 X 131.795 x 131.795 x 131.795 x 131.795 X 156% x 156% x 139.77 x 109.00 x 131.800 X 156% x 156% x 131.800 x 131.800 X 156% x 131.800 X	Adjusted operating income	\$	143,7	733	\$		104,52	8	\$	131,795		
Adjusted annualized operating income \$ 143,733 \$ 139,372 \$ 131,795 Adjusted effective tax rate x 16% x 2,997 20,906 13,180 Tax impact 22,997 20,906 \$ 13,180 Adjusted operating income (tax effected) \$ 120,736 \$ 118,466 \$ 118,615 Average invested capital \$ 923,107 * \$ 921,435 * \$ 735,598 ROIC 13,1% 12,9% • 9,5% Economic return 4,1% 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0% • 9,0%					÷		;	3				
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Adjusted effective tax rate x 16% x 15% x 10% Tax impact 22,997 20,906 13,180 Adjusted operating income (tax effected) \$ 12.73e \$ 118.46e \$ 118.61e Average invested capital ÷ \$923,107 ÷ \$921,435 ÷ \$735,598 ROIC 13.1% 12.9% 9.0% 9.5% Economic return 29.0% • 9.0% 9.5% 9.5% Economic return 29.0% • 9.0% • 9.5% 9.5% 6.6% Average Invested Capital Sept 28, 92.8 20.9 Mar 30, 96.29 20.19 20.18 20.18 20.18 20.18 20.18 20.18 20.18 20.18 20.18 20.18 20.18 20.18 20.18 20.18 20.18 20.18 20.18 20.18 20.18 20.18 20.18 20.18 20.18 20.18 20.18 20.18 20.18 20.18 20.18 20.18 20.18 20.18 20.18 20.18 20.18 20.18 <td< th=""><th></th><th></th><th></th><th></th><th>х</th><th></th><th>4</th><th>4</th><th></th><th></th></td<>					х		4	4				
Tax impact Adjusted operating income (tax effected) 22,997 20,906 13,180 Adjusted operating income (tax effected) \$ 120,736 \$ 118,466 \$ 118,615 Average invested capital + \$ 923,107 + \$ 921,435 + \$ 735,598 ROIC 13.1% 12.9% 16.1% Weighted average cost of capital - 9.0% - 9.0% - 9.0% - 9.5% Economic return \$ 591,28 Jun 29, Mar 30, Dec 29, Sept 28, Average Invested Capital \$ 591,28 Jun 29, Mar 30, Dec 29, Sept 29, Calculations 2019 2019 2019 2018 2018 Equity \$ 865,576 \$ 860,791 \$ 87,444 \$ 905,163 \$ 921,143 Plus: 100,702 138,976 93,197 8,633 5,532 Debt - current 100,702 138,976 93,197 8,633 5,532 Cash and cash equivalents (223,761) (198,395) 184,028) (188,799) 297,569 Average Invested Capital Jun 30, </td <td>Adjusted annualized operating income</td> <td>\$</td> <td>143,7</td> <td>733</td> <td>\$</td> <td></td> <td>139,37</td> <td>2</td> <td>\$</td> <td>131,795</td>	Adjusted annualized operating income	\$	143,7	733	\$		139,37	2	\$	131,795		
Adjusted operating income (tax effected) Sample Samp	Adjusted effective tax rate	x		16%	x		1:	5%	x	10%		
Average invested capital + \$ 923,107	Tax impact		22,9	97			20,90	6		13,180		
ROIC 13.1% 12.9% 16.1% Weighted average cost of capital 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0% 9.0%	Adjusted operating income (tax effected)	<u>\$</u>	120,7	736	\$		118,46	6	\$	118,615		
Weighted average cost of capital Economic return - 9.0% d.1 3.0% d.2 9.0% d.6% 3.9% - 9.5% d.6% Economic return True Months Economic return True Months Economic return - 9.0% d.2 3.9% 6.6% Average Invested Capital Sept 28, 2019 2019 2019 2019 2019 2018 2018 2018 Sept 29, 2018 2018 2018 Sept 29, 2019 2019 2019 2019 2019 2018 2018 2018 Sept 29, 2019 2019 2019 2019 2019 2018 2018 2018 2018 2018 2018 2018 2018	Average invested capital	÷ \$	923,1	107	÷ \$		921,43	5	÷ \$	735,598		
Economic return 4.1% 3.9% 6.6% Average Invested Capital Sept 28, 2019 Jun 29, 2019 Mar 30, 2018 2018 2018 Equity \$865,576 \$860,791 \$875,444 \$905,163 \$921,143 Plus: 100,702 138,976 93,197 8,633 5,532 Debt - current 100,702 138,976 93,197 8,633 5,532 Debt - long-term 187,278 187,581 187,120 187,567 183,085 Less: 2018 (223,761) (198,395) (184,028) (188,799) (297,269) Cash and cash equivalents (223,761) (198,395) (184,028) (188,799) (297,269) \$929,795 \$988,953 \$971,733 \$912,564 \$812,491 Calculations 2018 2018 2017 2017 Equity \$882,360 \$920,503 \$93,849 \$1,025,939 Plus: \$882,360 \$920,503 \$93,849 \$1,025,939 Plus: \$920,503 <t< td=""><td>ROIC</td><td></td><td>1</td><td>3.1%</td><td></td><td></td><td>12.</td><td>9%</td><td></td><td>16.1%</td></t<>	ROIC		1	3.1%			12.	9%		16.1%		
Sept 28, Jun 29, Mar 30, Dec 29, 2018	Weighted average cost of capital	-		9.0%	-		9.0	0%	-	9.5%		
Average Invested Capital Sept 28, 2019 Jun 29, 2019 Mar 30, 2019 Dec 29, 2018 Sept 29, 2018 Equity \$ 865,576 \$ 860,791 \$ 875,444 \$ 905,163 \$ 921,143 Plus: Debt - current 100,702 138,976 93,197 8,633 5,532 Debt - long-term 187,278 187,581 187,120 187,567 183,085 Less: Cash and cash equivalents (223,761) (198,395) (184,028) (188,799) (297,269) \$ 929,795 \$ 988,953 \$ 971,733 \$ 912,564 \$ 812,491 Average Invested Capital Jun 30, Mar 31, Dec 30, Sept 30, S	Economic return			4.1%			3.9	9%		6.6%		
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Calculations 2019 2019 2019 2018 2018 Equity \$ 865,576 \$ 860,791 \$ 875,444 \$ 905,163 \$ 921,143 Plus: Debt - current 100,702 138,976 93,197 8,633 5,532 Debt - long-term 187,278 187,581 187,120 187,567 183,085 Less: Cash and cash equivalents (223,761) (198,395) (184,028) (188,799) (297,269) \$ 929,795 \$ 988,953 \$ 971,733 \$ 912,564 \$ 812,491 Average Invested Capital Jun 30, Mar 31, Dec 30, Sept 30, Calculations 2018 2018 2017 2017 Equity \$ 882,360 \$ 920,503 \$ 933,849 \$ 1,025,939 Plus: \$ 882,360 \$ 920,503 \$ 933,849 \$ 1,025,939 Plus: \$ 882,360 \$ 80,772 \$ 179,881 286,934 Debt - current \$ 6,365 180,772 179,881 286,934 Debt - long-te	Average Invested Capital	Sent	28	Jun 2						Sept 29		
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Less: (223,761) (198,395) (184,028) (188,799) (297,269) \$ 929,795 \$ 988,953 \$ 971,733 \$ 912,564 \$ 812,491 Average Invested Capital Jun 30, Mar 31, Dec 30, Sept 30, Calculations 2018 2018 2017 2017 Equity \$ 882,360 \$ 920,503 \$ 933,849 \$ 1,025,939 Plus: Debt - current 6,365 180,772 179,881 286,934 Debt - long-term 180,204 27,217 26,047 26,173 Less: Cash and cash equivalents (332,723) (402,470) (506,694) (568,860)	Debt - long-term											
\$\frac{\\$929,795}{\\$988,953} \\$\frac{\\$971,733}{\\$971,733} \\$\frac{\\$912,564}{\\$812,491} \} \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	· .		•				·		·	,		
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Calculations 2018 2018 2017 2017 Equity \$882,360 \$920,503 \$933,849 \$1,025,939 Plus: Debt - current 6,365 180,772 179,881 286,934 Debt - long-term 180,204 27,217 26,047 26,173 Less: Cash and cash equivalents (332,723) (402,470) (506,694) (568,860)			_			-	Three Mon	nths E	Ended			
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Debt - current 6,365 180,772 179,881 286,934 Debt - long-term 180,204 27,217 26,047 26,173 Less: Cash and cash equivalents (332,723) (402,470) (506,694) (568,860)	Equity		\$	882,	360	\$	920,503	\$	933,849	\$1,025,939		
Debt - long-term 180,204 27,217 26,047 26,173 Less: Cash and cash equivalents (332,723) (402,470) (506,694) (568,860)	Plus:											
Less: Cash and cash equivalents (332,723) (402,470) (506,694) (568,860)	Debt - current			6,	365		180,772		179,881	286,934		
Cash and cash equivalents (332,723) (402,470) (506,694) (568,860)	Debt - long-term			180,	204		27,217		26,047	26,173		
	Less:											
\$ 736,206 \$ 726,022 \$ 633,083 \$ 770,186	Cash and cash equivalents			(332,7	2 3)	(4	102,470)	(5	506,694)	(568,860)		
			\$	736,	206	\$	726,022	\$	633,083	\$ 770,186		